

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: RUBBER SPACER
Job Number	: 29446		
Estimate Number	: 11866		
P.O. Number	: N/A	Part Number	: D23973
This Issue	: 11/14/2006 S.O. No. : N/A	Drawing Number	: D2397 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: C
Previous Run	: 27769	Material	: N/A
Written By	: _____	Due Date	: 11/21/2006 Qty: 8 Um: Each
Checked & Approved By	: _____		
Comment	: Est. A98.12.15 New Issue DM		

Job Number:



1.0	D2397	Cushion
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D2397 1/16" NEOPRENE BATCH: B16919. mf 06-11-16

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5742

5.0 QC21 FINAL INSPECTION W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



11 Dec. 11. 24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/11/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN BW	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>#</i>	DRAWING NO. D2397	REV. C SHEET 1 OF 1
DATE 98.12.03	TITLE RUBBER CUSHION		SCALE 2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

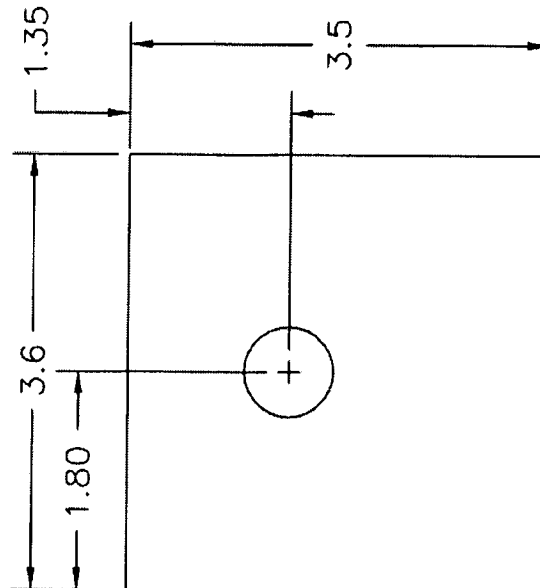
RELEASED
98.12.14 KE

~~SUPERCEDED BY~~

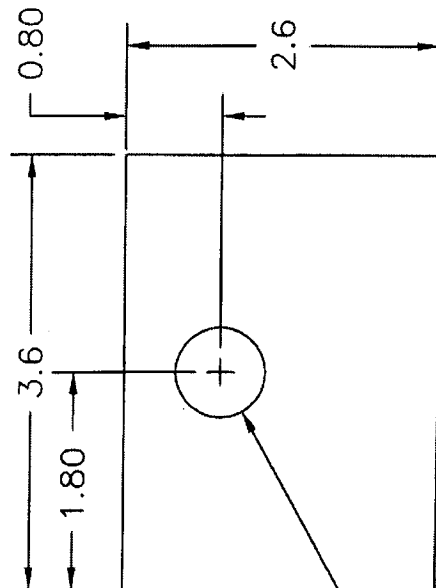
UNDER REVIEW

01.03.15 CP
DESIGN OK, BUT CHECK
WITH JTB BEFORE
MANUFACTURE

CP 04.11.04

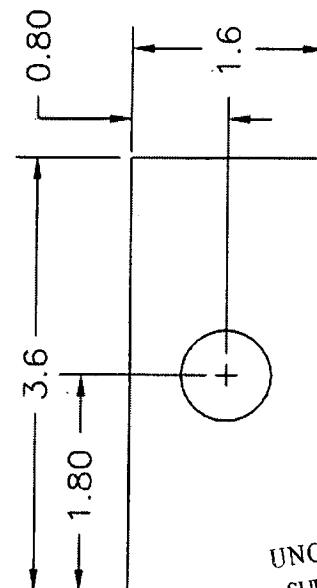


D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199

Ø0.75
(TYP)



D2397-3
CUT USING DT8199
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29446

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED